

Tickets:

F02024276

## Wolverine Tube, Inc 2100 Market Street Decatur, AL 35601 800-633-3972

## CERTIFIED INSPECTION REPORT FOR EXTRUDED PRODUCTS

Application Specifications: ASTM B221-20

	OUR ORDER NUMBER	DIE NUMBER	DATE OF SHIPMENT					
	23390-14	WS10163	8/21/2023					
	CUSTOMER PO	ALLOY TEMPER	SALESMAN					
	107550- GA	6061 T6	House					
MANIFEST NUMBER	CUSTOMER PART NUMBER	DESCRIPTION						
46686	7994	3/4 Dia. Rod						

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

228569	<sup>1</sup> 28569															toole Hope								
														Quality Assurance Wolverine Tube Inc.										
Mechanical Properties																					-			
Order #- Item #- Lot # Cast Num			<u>mber</u>	Alloy Alloy Type		Test No.		Test Date		<u>Ultimate Tensile</u> <u>Strength (KSI)</u>		<u>Yio</u>	<u>Yield Strength</u> (KSI)		Percent Elongation									
23390-14-1/A/11 F02024276				6061 P		1		08/17/23		45.3			41.5		22%									
Chem	ical L	imits.	}																		-			
	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	Mg	<u>Cr</u>	<u>Ni</u>	<u>Zn</u>	<u>Ti</u>	<u>Ga</u>	V	<u>B</u>	<u>Zr</u>	<u>Bi</u>	<u>Pb</u>	<u>Sn</u>	<u>Sr</u>	<u>Co</u>	<u>Each</u>	<u>Total</u>				
ALLOY 606	61 TY	PE P																						
Minimum	0.40	0.14	0.15	0.00	8.0	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.05	0.15				
Maximum	0.80	0.40	0.29	0.15	1.2	0.35	0.00	0.25	0.15	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00						
	De	nsity:	0.098	g/cm3																	_			
Chemical Composition																					-			
Cast Number	Alloy	<u>Type</u>	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Мп</u>	<u>Mg</u>	<u>Cr</u>	<u>Ni</u>	<u>Zn</u>	<u>Ti</u>	<u>Ga</u>	<u>V</u> <u>в</u>	<u>Zr</u>	<u>Bi</u>	<u>Pb</u>	<u>Sn</u>	<u>Sr</u>	<u>Co</u>	AI Oth	<u>ıer</u>			

0.03 0.01 0.00

1 - Cert

0.00 0.00 0.00

0.00 0.00

0.00

0.00 0.00 REM

Note: The cast #'s for all lot numbers ending in /12, /13, etc are the same for lot #'s ending in /11. The numbers after the slash denote a different heat treat oven load.

0.08 0.00

Country of Origin: U.S.A

6061

0.56

0.22

0.20

0.03

0.8