

Mill Certification

11/06/2023

MTR#:1524119-4 Lot #:110005024264 8812 HWY 79 W Jewett, TX 75846 US 903 626-4461 Fax: 903 626-6290

Sold To:

Ship To: CPU RYDER

4750 W MARSHALL AVE LONGVIEW, TX 75604 US

MANHATTAN, KS 66502 US

Customer PO	4500559291	Sales Order #	11064274 - 9.2
Product Group	Hot Roll - Merchant Bar Quality	Product #	3006440
Grade	Nucor Multigrade	Lot #	110005024264
Size	4" x 4" x 0.375"	Heat #	1100050242
BOL#	BOL-1570370	Load #	1524119
Description	Hot Roll - Merchant Bar Quality Equal Angle 4" x 4" x 3/8" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs	Customer Part #	504004001220
Production Date	11/03/2023	Qty Shipped LBS	24500
Product Country Of Origin	United States	Qty Shipped EA	125
Original Item Description		Original Item Number	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Melt Country of Origin: United States
Roll Country of Origin: United States

Melting Date: 08/14/2023 Rolling Date: 08/30/2023

<u>Nb (%)</u> <u>V (%)</u> <u>Ti (%)</u> <u>Cu (%)</u> <u>Cr (%)</u> Mo (%) <u>\$i (%)</u> <u>Ni (%)</u> <u>Mn (%)</u> P.(%) S (%) <u>C.(%)</u> 0.001 0.28 0.001 0.038 0.04 0.23 0.207 0.11 0.018 0.021 0.12 0.90

<u>Sn (%)</u> 0.008

ASTM A529 S78.2 CE (%): 0.39

Tensile testing

	Yield (PSI)	Tensile (PSI)	Elongation in
			8" (%)
(1)	56300	72900	25.0
(2)	56100	72700	25.0

Comments:

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-19; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

- 1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A.
- 2. Mercury not intentionally added at any point during manufacturing or testing of this material.
- 3. Welding or weld repair was not performed on this material.
- 4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
- 5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Ada Ortega, Quality Assurance

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