

Manufacturer / Fabricante 	Type of document / Tipo de documento <h2 style="text-align: center;">INSPECTION CERTIFICATE</h2> <p style="text-align: center;">CERTIFICADO DE INSPECCION according to / de acuerdo con EN 10204-3.1</p>	Document number / N° de certificado: 10/23/2023 <h1 style="text-align: center;">0000631370 /</h1> Page / Pagina: 1 / 2
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1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300	Customer's order number / N° de Pedido Cliente .
	206858
	Manufacturer's works order no. / N° de Pedido Manufactura .
	901328651 / 001
	Delivery note no. / N° de Entrega .

Terms of delivery / Condiciones de entrega ASTM A240/A240M-23, ASME SA-240 Sec. II part A Ed.2021 ASTM A480/A480M-23a, ASME SA-480 Sec. II part A Ed.2019 ASTM A666-23 ASTM A276-23, A312-22a, A479-23, A484-23a Chemical only ASME SA312-22a, SA479-23 for Chemical Composition ASME SA-276 Sec. II Part A Ed. 2021 for Chemical Composition SAE AMS QQ-S-763D for Chemical composition. SAE AMS 5513 L ASTM F899-20 for Chemical composition NACE MR0175 / ISO 15156-3: 2020 NACE MR0103 / ISO 17945: 2015 EN 10028-7: 2016 EN 10088-2: 2014	Steel Grade and Quality / Acero TYPE 304 UNS S30400 1.4301
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Customer's material no. / N° de material del cliente	Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo)	Steelmaking procedure/ Proceso de manufact.	Finish/ Acabado
3310	3.05 mm x 1,219.20 mm 0.1200 inch x 48.0000 inch	AOD	IIIc / 2B

Packing-No./ N° de Empaque	No. of pieces/ Piezas	Actual weight/ Peso actual	Actual length/ Longitud actual	Coil-No./ Bobina No.	Heat No./ Colada	Inspection lot/ Lote de inspeccion	Inepection lot/ Lote de inspeccion
3548484	1	23,832 lb / 10,810 kg	1,230 ft / 375 m	912089	543869	1000885743	1000885744
Sum / Suma	1	23,832 lb / 10,810 kg					

Heat / Colada	Country of Melt / Pais de colada	Chemical composition / Composicion Quimica Chemical analysis per ASTM A751-21										
		% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu	% Co
543869	USA	0.045	0.33	1.16	0.032	0.0015	18.08	0.45	8.04	0.061	0.51	0.32


Sample Position/ Localiz. de la muestra	TRANSVERSE Mechanical testing per ASTM A370-23
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Inspection lot/ Lote de inspección	YS0.2% PSI / MPa	YS1,0 PSI / MPa	TS PSI / MPa	El. A80 %	El. 2" %	HRB
1000885743	45,395 / 313	53,662 / 370	95,866 / 661	50	53	87
1000885744	45,105 / 311	53,227 / 367	96,446 / 665	50	53	86

Resistant to intergranular corrosion / Resistente contra corrosión inter-granular:	ASTM A 262-15, PRACTICE E - Sample Acceptable
Dimensions-surface / Dimensiones-Superficie:	OK
Positive Material Identification (PMI) / Control de identidad (análisis espectrográfico):	OK

Heat Treat: Solution anneal 1900°F/1040°C Min, Air and water quench

Bending test per ASTM E290-14 OK

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No welding or weld repairs were performed on this material

DFARS 225.872-1 Compliant


No intentional additions of Mercury compounds were made or used

Free of radioactive contamination

EU RoHS Directive 2011/65/EU Compliant

Product manufactured in the USA

Country of Melt as per ISO 3166-1

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