

MANHATTAN, KS 66502 US

LOUISVILLE, TX 75604 US

Customer PO	4500559291	Sales Order #	11064274 - 2.1
Product Group	Hot Roll - Merchant Bar Quality	Product #	3008041
Grade	Nucor Multigrade	Lot #	110004956960
Size	6" x 8.2#	Heat #	1100049569
BOL #	BOL-1545652	Load #	1498450
Description	Hot Roll - Merchant Bar Quality Structural Channel 6" x 8.2# Nucor Multigrade 40' 0" [480"] 6001-10000 lbs	Customer Part #	25682040
Production Date	08/02/2023	Qty Shipped LBS	27552
Product Country Of Origin	United States	Qty Shipped EA	84
Original Item Description		Original Item Number	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Melt Country of Origin : United States

Melting Date: 07/24/2023

C (%)	Mn (%)	P (%)	S (%)	Si (%)	Ni (%)	Cr (%)	Mo (%)	Cu (%)	Ti (%)	V (%)	Nb (%)
0.12	0.83	0.014	0.020	0.205	0.15	0.21	0.04	0.24	0.001	0.038	0.003

Sn (%)

0.008

ASTM A529 S78.2 CE (%) : 0.37

Tensile testing

	Yield (PSI)	Tensile (PSI)	Elongation in 8" (%)
(1)	58200	73900	23.0
(2)	58400	74200	24.0

Comments:

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
2. Mercury not intentionally added at any point during manufacturing or testing of this material.
3. Welding or weld repair was not performed on this material.
4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Ada Ortega, Quality Assurance