

(GOVERNMENT OF INDIA RECOGNISED EXPORT HOUSE)

ISO 9001:2015 CERTIFICATE NO. 04 100 011022

F860(F824) QC 09/00/11.01.2018

L/C NO. & DATE :

MILL TEST CERTIFICATE / INSPECTION CERTIFICATE
ACCORDING TO EN 10204-3.1:2005

CONSIGNEE :				TEST CERTIFICATE NO. : TC-0398-22-23/06 DATE OF ISSUE : 01/04/2023 P.O. NO. : LA8596 S/C NO. & DATE : 22-23/00112, Dt. 02/09/2023 INVOICE NO. & DATE : TC-0398-22-23, Dt. 01/04/2023								
PRODUCT DESCRIPTION STAINLESS STEEL ANGLES [HRAP]				LENGTH				NET WEIGHT				
				ORDERED		ACTUAL						
				20-22 FEET		20-22 FEET		30513 LBS				
ARTICLE #	ITEM #	HEAT #	GRADE AISI	SIZE IN		TOLERANCE	PROCESS ROUTE					
-	A6L04000024	CH-18821	316/316L S31600/S31603	4X4X3/8		ASTM A484	Electric Melting, A.O.D. Refining, Continuous Casting					
CHEMICAL COMPOSITION (WEIGHT %)												
	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Ti	Nb/Cb	N
MIN	-	-	1.25	-	-	16.00	2.00	10.00	-	-	-	-
MAX	0.030	1.00	2.00	0.040	0.030	18.00	3.00	14.00	1.00	-	-	0.1000
RESULTS	0.023	0.54	1.65	0.040	0.008	16.90	2.01	10.11	0.45	-	-	0.0610
MECHANICAL PROPERTIES Test Method :- EN ISO 6892-1 & EN ISO 6506-1												
SPECIFIED VALUES	YIELD STRENGTH N/mm ² /MPa 0.2% (Rp0.2)		TENSILE STRENGTH N/mm ² /MPa (Rm)		ELONGATION after Fracture (A) % 4D / 5D		REDUCTION OF AREA (%)		HARDNESS HBW			
MIN	206		517		30		50		140			
MAX	-		792		-		-		255			
RESULTS	337		641		41		63		182-185			
Remarks :												
<ol style="list-style-type: none"> Hot Rolled, Shot-Blasted and Pickled. PMI Test done 100% & found satisfactory. Solution Annealed at 1050 C and soaked for 30 minutes and water quenched. Grainsize No. 5-7 as per ASTM E 112-13 test method. Material is free from mercury contamination. Material is free from radio-active contamination. Macro Structure - C2R2S2 of ASTM E 381-01. Micro structure reveals- equiaxed grains of Austenite & free from carbide Precipitation. InterGranular Corrosion Test found satisfactory as per ASTM A262 - 15 (Pr.E). Location of sample - Off centre, Direction - Longitudinal, Test Temp - Room Temp., Shape of Test Piece - Flat. Marking details - Company Logo, Size, Grade & Heat No. The material is manufactured /melt in Chandan Steel Mill and is of Indian Origin. No welding/weld repairs was performed on this material. The material conforms to ASTM A276/A276M-17, ASTM A484/A484M-20a, ASTM A479/A479M-20, ASME SA479/SA-479M-19 SECTION II-PART A, AMS-QQ-S-763D, AMS-5647K & AMS-5639J Specifications. AMS 5648M (AISI 316 / 316L), AMS 5653H (AISI 316 / 316L) specification 												
BUNDLE NO. : 5D07,5D12,5D13,5D14,5D15,5D20,5D21,5D22,5D23,5D24,5D25,5D38,5C82,5C84,5C8 COLOUR : WHITE 5,5C86,5C87,5C88,5C89,5C90,5C93,5C94,5C95,5C96												

It is hereby certified that the above results are true and correct in every details and are meeting the requirements of specification & Purchase Order.



B. S. RAUTELA
MANAGER - QUALITY ASSURANCE