## **Certified Inspection Report**



Hydro Extrusion USA, LLC 1550 N. Hydro Way

SPANISH FORK, UT 84660-1349

BROUSSARD, LA - 70518

Sales Order Number Line No. 1102031429

Customer P/O

0606150-2

**Cert Number** Page Page 1 of 2 HYDRO3731435 **Cert Creation Date Cert Print Date** 11-MAY-23 11-MAY-23

Quantity Shipped	LB	Date Shipped 11-MAY-23	Item Description Extruded ECON-O- PLATE 0.500 TK x 8.000 W	Specification ASTM B221 REV 21 Table 1 Chemical Composition Limits
B/L		Item No.	SECT 505023 144.000 IN LN	Table 2 Mechanical Property Limits ASME SB 221 REV 17 Table 1 Chemical Composition Limits
1337925		G03360684	FIN M-MILL W/F 4.704 F 04 CS 8	Table 2 Mechanical Properties Limits
Delivery Id		Item No. Rev	6061/T6511 Marking CONTINUOUS;	AMS QQ-A-200/8 REV A
5467699				
CustomerPart No.				
190365				

#### Applicable Specifications, Revisions and Exceptions

For U.S. Government Sales (when applicable to extrusions):

Items supplied are compliant with the Buy

American Act DFARS 252.225-7001

Melted in the USA or a qualifying country, as identified in the Buy

American Act (DFARS 252.225-7001)

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on

this certified inspection report. Remainder is Aluminum.

Hydro Extrusion USA, LLC hereby certifies that the extrusions covered in this report are within the acceptable ranges of the sections or the specification tables, excluding footnotes, identified herein. Chemical composition may be based on results provided by external billet suppliers. Further information on processing, testing including ASTM B557, and inspection is available at www.hydro.com/technicalspecificationsENA. Sales are governed by the Extrusion North America Standard Terms and Conditions of Sale available at www.hydro.com/termsconditionsENA, unless otherwise mutually agreed in writing.

### **Signature And Title**



Steven Tanner

Quality Manager

11-MAY-23

### Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight		
				Gross	Net	
G14-PKG2618641	24875884	19	PCS	1076	1070	

# **Certified Inspection Report**



Hydro Extrusion USA, LLC 1550 N. Hydro Way

--

SPANISH FORK, UT 84660-1349



Sales Order Number
Line No.

1102031429

Customer P

0606150-2

Page

Cert Number

11-MAY-23

HYDRO3731435

Page 2 of 2

Cert Creation Date Cert Print Date

11-MAY-23

### **Composition Limits**

4.11	Al	lloy		Si	Fe		Cu		N	⁄In	Mg		Cr	
Alloy	PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061			0.40	0.80		0.70	0.15	0.40		0.15	0.80	1.20	0.04	0.35
	7	Zn Ti Others Each		Other	s Total		•							
Alloy	PCT (%)		PCT (%)		PCT (%)		PCT (%)							
	Min	Max	Min	Max	Min	Max	Min	Max						
6061		0.25		0.15		0.05		0.15						

### **Composition Results**

Heat / Cast	Alloy	Country of Melt	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
S23050206	6061	US	0.71	0.39	0.21	0.07	0.87	0.05	0.06	0.02		

### **Mechanical Property - Test Limits**

		Test Type	UTS	S - L	TYS	S - L	EL 4D-Long		
		UOM	K	SI	K	SI	PCT		
	# of Test			-	-	-			
Test Temper	nper Lot Number # of Tests		MIN Value MAX Value		MIN Value	MIN Value MAX Value		MAX Value	
T6511	24875884 2		43.0 43.0		39.3 40.1		18.0	18.0	

### Notes

Mercury is not a normal contaminant in aluminum alloys and we do not knowingly use it in the manufacture of our goods.

Extrusions produced to T6511 temper also meet T6 temper requirements

Extruded in the USA