

ISO 9001:2015 and ABS Certified CMTR complies with EN 10204 3.1.

CERTIFIED MILL TEST REPORT

(260) 625-8100 (260) 625-8950 FAX Track #746 Quality Steel 100% EAF Melted and Manufactured in the USA Longview TX, 75604 US Attn: Receiving

Manhattan KS, 66505 US

GEN	ERAL IN	FORM	ATION		SPECIFICATIONS Standards						Grades*	SHIPMENT DETAILS BOL # 0000765666 - 17280.00 lbs								
Product Size Heat Number Condition(s)		W8X18 W200X26.8			AST AST AASH ASS- AS	1 - 20 - 21 - 21 0 - 20 19 ss of ASTM /	A992 / A992M A572 gr50/gr345 A709 gr50/gr345		.992M D/gr345 D/gr345 45/gr50 45/WM .36M 50, A529-50,	061849667 061849668 061849665		Length 40' 0" 40' 0" 40' 0"	0" 12 4500549384		Job/Ref		Part/Ref			
		NALYSIS (weight per							_											
C .08	<u>Mn</u> 1.03	P .014	S .021	20	Cu	Ni .09	<u>Cr</u> .11	<u>Mo</u> .02	<u>Sn</u> .011	V .021	Nb/Cb <.001	AI .003	N .0145	B .0002	* CE .31		*CE3 .27	* 5.70	Analysis Type Heat	
MECHANICAL TESTING I CHARPY IMPACT TESTS (available only when specified at time of order)																				
<u>Test</u> 1 2 3 4	Yield (fy) Strength Test ksi / MPa 1 60 / 415 2 60 / 415 3 4		Tensile (fu) Strength ksi / MPa 76 / 525 75 / 515		fy / fu ratio .80 .80	{	6 Elong. 8" gage} 23 24	Test 1 2 3 4 5 6 7	Tem F / (p Abs C Sr	orbed Energ	gy ft-Ik <u>Specimen</u>	of / J <u>2 Spe</u>	ecimen 3	_Av		<u>Minimum</u>			
Notes: *Calculated Chemistry Values: Carbon Equivalents (C1, C2, C3, PC), Corrosion Index (I) {ASTM G101} = 26.01(Cu)+3.88(Ni)+1.20(Cr)+1.49(Si)+17.29(P)-7.29(Cu)(Ni)-9.10(Ni)(P)-33.39(Cu ²) CE1 {IIW}=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15 CE2 {AWS}=C+(Mn+Si)/6+(Cr+Mo+V)/5+(Ni+Cu)/15 CE3 {CET} = C + (Mn/6) + (Si/24) + (Cr/5) + (Ni/40) + (V/14)																				
I hereby certify that the material described herein has been made to the applicable specification by the electric arc furnace/continuous cast process and tested in accordance with the requirements of American Bureau of Shipping Rules with satisfactory results. Signed:												CERTIFIC	ATION							
operation	I hereby certify that the content of this report are accurate and correct. All tests and operations performed by this material manufacturer are in compliance with the requirements of the material specifications and applicable purchaser designated requirements.												State of Indiana, County of Whitley Sworn to and subscribed before me this day of							
Signed: Valoree Varick Julie Variet Julie Julie												d:	Notary P			_ Му со	mmissio	n expir	es:	
	ASTM A6 - 14.6: A signature is not required on the test report; however, the document shall clearly identify the organization submitting the report. Notwithstanding the absence of a signature, the organization submitting the report is responsible for the content of the report Page 1 of 1																			