



**Mill Certification**

04/20/2022

MTR#:1004341-6  
Lot #:110003361360  
8812 HWY 79 W  
Jewett, TX 75846 US  
903 626-4461  
Fax: 903 626-6290

Customer PO	ssw125721	Sales Order #	11041632 - 3.1
Product Group	Hot Roll - Merchant Bar Quality	Product #	3017560
Grade	Nucor Multigrade	Lot #	110003361360
Size	0.625" x 5"	Heat #	1100033613
BOL #	BOL-1107334	Load #	1004341
Description	Hot Roll - Merchant Bar Quality Flat 5/8" x 5" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs	Customer Part #	
Production Date	03/17/2022	Qty Shipped LBS	5104
Product Country Of Origin	United States	Qty Shipped EA	24
Original Item Description		Original Item Number	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Melt Country of Origin : United States

Melting Date: 03/15/2022

C (%)	Mn (%)	P (%)	S (%)	Si (%)	Ni (%)	Cr (%)	Mo (%)	Cu (%)	Ti (%)	V (%)	Sn (%)
0.14	0.84	0.015	0.028	0.200	0.12	0.17	0.03	0.32	0.000	0.050	0.011

ASTM A529 S78.2 CE (%) : 0.40

**Tensile testing**

	Yield (PSI)	Tensile (PSI)	Elongation in 8" (%)
(1)	57600	75000	21.0
(2)	58600	74900	22.0

**Comments:**

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

- All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
- Mercury not intentionally added at any point during manufacturing or testing of this material.
- Welding or weld repair was not performed on this material.
- This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
- Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Robert Fortson, Quality Assurance