MUCOR*

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Mill Certification

08/18/2022

MTR#:1118482-5 Lot #:110003685363 8812 HWY 79 W Jewett, TX 75846 US 903 626-4461 Fax: 903 626-6290

MANHATTAN, KS 66502 US

LUNGVIEW, LX 75604 US

	Sales Order #	11048765 - 2.1
	_ <u></u>	3006985
Hot Roll - Merchant Bar Quality		110003685363
Nucor Multigrade		1100036853
3" x 2" x 0.375"		1118482
BOL-1213417 Hot Roll - Merchant Bar Quality Unequal Angle 3" x 2" x 3/8" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs		
		503002001220
	Qty Shipped LBS	4956
	Qty Shipped EA	42
	Original Item Number	
	3" x 2" x 0.375"	Hot Roll - Merchant Bar Quality Nucor Multigrade 3" x 2" x 0.375" BOL-1213417 Hot Roll - Merchant Bar Quality Unequal Angle 3" x 2" x 3/8" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs O6/22/2022 United States Product # Lot # Customer Part # Oty Shipped LBS Original Item

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements. Melting Date: 06/20/2022 Melt Country of Origin: United States <u>Nb (%)</u> <u>V (%)</u> <u>Ti (%)</u> <u>Cu (%)</u> <u>Mo (%)</u> <u>Cr (%)</u> Ni (%) <u>Si (%)</u> <u>S (%)</u> <u>P (%)</u> <u>Mn (%)</u> <u>C (%)</u> 0.001 0.040 0.001 0.27 0.04 0.16 0.11 0.191 0.014 0.013 0.84 0.12 <u>Sn (%)</u>

ASTM A529 S78.2 CE (%): 0.36

0.009

Tensile testing

<u>Tensile testing</u>				
	Yield (PS!)	Tensile (PSI)	Elongation in 8" (%)	
(1)	54800	70600	25.0	
(2)	54900	70200	23.0	
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NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

- 1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
- 2. Mercury not intentionally added at any point during manufacturing or testing of this material.
- 3. Welding or weld repair was not performed on this material. 4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor
- 5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Ada Ortega, Quality Assurance

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