

Sold To:

Ship To:

Customer PO	4500526694	Sales Order #	11043338 - 2.1
Product Group	Hot Roll - Merchant Bar Quality	Product #	3045216
Grade	Nucor Multigrade	Lot #	110003489361
Size	5" x 6.7#	Heat #	1100034893
BOL #	BOL-1121816	Load #	1022461
Description	Hot Roll - Merchant Bar Quality Structural Channel 5" x 6.7# Nucor Multigrade 20' 0" [240"] 2001-6000 lbs	Customer Part #	25567020
Production Date	04/27/2022	Qty Shipped LBS	33768
Product Country Of Origin	United States	Qty Shipped EA	252
Original Item Description		Original Item Number	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Melt Country of Origin : United States

Melting Date: 04/23/2022

C (%)	Mn (%)	P (%)	S (%)	Si (%)	Ni (%)	Cr (%)	Mo (%)	Cu (%)	Ti (%)	V (%)	Nb (%)
0.13	0.85	0.016	0.029	0.201	0.15	0.21	0.04	0.32	0.001	0.034	0.002

Sn (%)

0.011

ASTM A529 S78.2 CE (%) : 0.40

Tensile testing

	Yield (PSI)	Tensile (PSI)	Elongation in 8" (%)
(1)	57600	73800	22.0
(2)	57000	74000	24.0

Comments:

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
2. Mercury not intentionally added at any point during manufacturing or testing of this material.
3. Welding or weld repair was not performed on this material.
4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.



Robert Fortson, Quality Assurance