NUCOR°

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Mill Certification

06/28/2023

MTR#:1417445-9 Lot #:110004591965 8812 HWY 79 W Jewett, TX 75846 US 903 626-4461 Fax: 903 626-6290

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318 CITIES SERVICE HWY

SULPHUR, LA 70663 US

		Sales Order#	11061480 - 11.1
Customer PO	P0242465-01	Product #	1050921
Product Group	Hot Roll - Merchant Bar Quality	Lot #	110004591965
Grade	Nucor Multigrade	Heat #	1100045919
Size	3" x 3" x 0.5"	Load #	1417445
BOL#	BOL-1465811		
Description	Hot Roll - Merchant Bar Quality Equal Angle 3" x 3" x 1/2" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs	Customer Part #	
_		Qty Shipped LBS	5264
Production Date	06/21/2023	Qty Shipped EA	28
Product Country Of Origin Original Item	United States	Original Item Number	
Of Origin Original Item Description		, -	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements. Melting Date: 04/06/2023

Melt Country of Origin: United States

Rolling Date: 04/17/2023

Roll Country of Origin: United States

Nb (%) <u>V (%)</u> <u>Ti (%)</u> <u>Cu (%)</u> <u>Mo (%)</u> <u>Cr (%)</u> <u>Ni (%)</u> <u>Si (%)</u> <u>S (%)</u> <u>P (%)</u> <u>Mn (%)</u> <u>C (%)</u> 0.001 0.036 0.000 0.30 0.03 0.14 0.10 0.213 0.019 0.011 0.90 0.11

Sn (%) 0.011

ASTM A529 S78.2 CE (%): 0.37

Tensile testing				
10110111	Yield (PSI)	Tensile (PSI)	Elongation in 8" (%)	
(1)	53600	71500	21.0	
(2)	54600	71000	21.0	

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W)& GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

- 1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
- 2. Mercury not intentionally added at any point during manufacturing or testing of this material.
- 4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor
- 5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

Ada Ortega, Quality Assurance

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